SECTION 1. IDENTIFICATION

Product name: Opteon™ YF (HFO-1234yf, R-1234yf) Refrigerant

SDS-Identcode: 130000043292

Manufacturer or supplier’s details
Company name of supplier: The Chemours Company FC, LLC
Address: 1007 Market Street
Wilmington, DE 19899 United States of America (USA)
Telephone: 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Recommended use of the chemical and restrictions on use
Recommended use: Heat transfer fluids
Refrigerant
Formulation of preparations

Restrictions on use: For professional and industrial installation and use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200
Flammable gases: Category 1
Gases under pressure: Liquefied gas
Simple Asphyxiant

GHS label elements
Hazard pictograms:

Signal Word: Danger
Hazard Statements: H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.
May displace oxygen and cause rapid suffocation.

Precautionary Statements: Prevention:
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

**Response:**
P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 Eliminate all ignition sources if safe to do so.

**Storage:**
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

**Other hazards**
Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects. Rapid evaporation of the product may cause frostbite.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Substance / Mixture:** Substance

**Substance name:** 2,3,3,3-Tetrafluoropropene

**CAS-No.:** 754-12-1

**Hazardous ingredients**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,3,3,3-Tetrafluoropropene*</td>
<td>754-12-1</td>
<td>100</td>
</tr>
</tbody>
</table>

* Voluntarily-disclosed non-hazardous substance

### SECTION 4. FIRST AID MEASURES

**General advice:** In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

**If inhaled:** If inhaled, remove to fresh air. Get medical attention if symptoms occur.

**In case of skin contact:** Thaw frosted parts with lukewarm water. Do not rub affected area. Get medical attention immediately.

**In case of eye contact:** Get medical attention immediately.

**If swallowed:** Ingestion is not considered a potential route of exposure.

**Most important symptoms and effects, both acute and delayed:** May cause cardiac arrhythmia. Contact with liquid or refrigerated gas can cause cold burns and frostbite.
Other symptoms potentially related to misuse or inhalation abuse are:
- Cardiac sensitization
- Anaesthetic effects
- Light-headedness
- Dizziness
- Confusion
- Lack of coordination
- Drowsiness
- Unconsciousness

Protection of first-aiders: No special precautions are necessary for first aid responders.

Notes to physician: Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:
- Water spray
- Alcohol-resistant foam
- Carbon dioxide (CO2)
- Dry chemical

Unsuitable extinguishing media: None known.

Specific hazards during firefighting:
- Vapors may form flammable mixture with air
- Exposure to combustion products may be a hazard to health.
- If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products:
- Hydrogen fluoride
- Fluorine compounds
- Carbon oxides

Specific extinguishing methods:
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Fight fire remotely due to the risk of explosion.
- Use water spray to cool unopened containers.
- Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
- Remove undamaged containers from fire area if it is safe to do so.
- Evacuate area.

Special protective equipment for fire-fighters:
- Wear self-contained breathing apparatus for firefighting if necessary.
- Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
- Evacuate personnel to safe areas.
- Only trained personnel should re-enter the area.
Emergency procedures
Remove all sources of ignition.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions
Prevent further leakage or spillage if safe to do so.
Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up
Ventilate the area.
Non-sparking tools should be used.
Suppress (knock down) gases/vapors/mists with a water spray jet.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures
Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

Local/Total ventilation
Use with local exhaust ventilation.
Use only in an area equipped with explosion-proof exhaust ventilation if advised by assessment of the local exposure potential.

Advice on safe handling
Avoid breathing gas.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment.
Keep container tightly closed.
Wear cold insulating gloves/face shield/eye protection.
Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point.
Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.
Prevent backflow into the gas tank.
Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems.
Close valve after each use and when empty. Do NOT change or force fit connections.
Prevent the intrusion of water into the gas tank.
Never attempt to lift cylinder by its cap.
Do not drag, slide or roll cylinders.
Use a suitable hand truck for cylinder movement.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage:
- Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.
- Separate full containers from empty containers.
- Do not store near combustible materials.
- Avoid area where salt or other corrosive materials are present.
- Keep in properly labeled containers.
- Keep tightly closed.
- Keep in a cool, well-ventilated place.
- Keep away from direct sunlight.
- Store in accordance with the particular national regulations.
- Keep away from heat and sources of ignition.

Materials to avoid:
- Do not store with the following product types:
  - Self-reactive substances and mixtures
  - Organic peroxides
  - Oxidizing agents
  - Flammable liquids
  - Flammable solids
  - Pyrophoric liquids
  - Pyrophoric solids
  - Self-heating substances and mixtures
  - Substances and mixtures which in contact with water emit flammable gases
  - Explosives
  - Acutely toxic substances and mixtures
  - Substances and mixtures with chronic toxicity

Recommended storage temperature: < 52 °C

Storage period: > 10 y

Further information on storage stability:
The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,3,3,3-Tetrafluoropropene</td>
<td>754-12-1</td>
<td>TWA</td>
<td>500 ppm</td>
<td>US WEEL</td>
</tr>
</tbody>
</table>

Engineering measures:
- Minimize workplace exposure concentrations.
- Use only in an area equipped with explosion-proof exhaust ventilation if advised by assessment of the local exposure potential
- Use with local exhaust ventilation.
Personal protective equipment

Respiratory protection: General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material: Low temperature resistant gloves

Remarks: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

Eye protection: Wear the following personal protective equipment: Chemical resistant goggles must be worn. Face-shield

Skin and body protection: Wear the following personal protective equipment: Flame retardant antistatic protective clothing, unless assessment demonstrates that the risk of explosive atmospheres or flash fires is low

Protective measures: Wear cold insulating gloves/ face shield/ eye protection.

Hygiene measures: Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Liquefied gas

Color: colorless

Odor: slight, ether-like
Odor Threshold : No data available

pH : No data available

Melting point/freezing point : -152.2 °C

Initial boiling point and boiling range : -29.4 °C

Flash point : Not applicable

Evaporation rate : Not applicable

Flammability (solid, gas) : Flammable

Burning rate : 15 mm/s

Self-ignition : The substance or mixture is not classified as pyrophoric.

Upper explosion limit / Upper flammability limit : Upper flammability limit 12.3 % (V)
Method: ASTM E681

Lower explosion limit / Lower flammability limit : Lower flammability limit 6.2 % (V)
Method: ASTM E681

Vapor pressure : 5,800 hPa (20 °C)

Relative vapor density : 4
(Air = 1.0)

Density : 0.0048 g/cm³ (20 °C)

Solubility(ies) : Water solubility 0.1982 g/l (24 °C)

Partition coefficient: n-octanol/water : log Pow: 2 (25 °C)

Autoignition temperature : 405 °C

Decomposition temperature : No data available

Viscosity : Viscosity, kinematic Not applicable

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Minimum ignition energy : 5 - 10 J
SECTION 10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.

Possibility of hazardous reactions: Vapors may form flammable mixture with air. Can react with strong oxidizing agents. Extremely flammable gas.

Conditions to avoid: Heat, flames and sparks.

Incompatible materials: Oxidizing agents

Hazardous decomposition products: No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Inhalation
Skin contact
Eye contact

Acute toxicity
Not classified based on available information.

Ingredients:

2,3,3,3-Tetrafluoropropene:

Acute inhalation toxicity
LC50 (Rat): > 405000 ppm
Exposure time: 4 h
Test atmosphere: gas

Lowest observed adverse effect concentration (Dog): > 120000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

No observed adverse effect concentration (Dog): 120000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): > 559,509 mg/m³
Test atmosphere: gas
Symptoms: Cardiac sensitization

Skin corrosion/irritation
Not classified based on available information.
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Date of first issue: 02/27/2017

Ingredients:

2,3,3,3-Tetrafluoropropene:
Species: Not tested on animals
Result: No skin irritation

Serious eye damage/eye irritation
Not classified based on available information.

Ingredients:

2,3,3,3-Tetrafluoropropene:
Species: Not tested on animals
Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Ingredients:

2,3,3,3-Tetrafluoropropene:
Routes of exposure: Skin contact
Species: Not tested on animals
Result: negative

Germ cell mutagenicity
Not classified based on available information.

Ingredients:

2,3,3,3-Tetrafluoropropene:
Germ cell mutagenicity - Assessment: Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity
Not classified based on available information.

Ingredients:

2,3,3,3-Tetrafluoropropene:
Carcinogenicity - Assessment: Weight of evidence does not support classification as a carcinogen

IARC
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or
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equal to 0.1% is on OSHA’s list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Not classified based on available information.

Ingredients:

2,3,3,3-Tetrafluoropropene:

Reproductive toxicity - Assessment: Weight of evidence does not support classification for reproductive toxicity

STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
Not classified based on available information.

Ingredients:

2,3,3,3-Tetrafluoropropene:

Assessment: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Ingredients:

2,3,3,3-Tetrafluoropropene:

Species: Rat
NOAEL: 50000 ppm
LOAEL: >50000 ppm
Application Route: inhalation (gas)
Exposure time: 90 d
Method: OECD Test Guideline 413
Remarks: No significant adverse effects were reported

Aspiration toxicity
Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

2,3,3,3-Tetrafluoropropene:

Toxicity to fish: LC50 (Cyprinus carpio (Carp)): > 197 mg/l
Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates:

EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h

Toxicity to algae:

NOEC (algae): > 100 mg/l
Exposure time: 72 h

Persistence and degradability:

**Ingredients:**

2,3,3,3-Tetrafluoropropene:

Biodegradability:
Result: Not readily biodegradable.
Method: OECD Test Guideline 301F

Bioaccumulative potential:

**Ingredients:**

2,3,3,3-Tetrafluoropropene:

Bioaccumulation:
Remarks: No bioaccumulation is to be expected (log Pow ≤ 4).

Mobility in soil:
No data available

Other adverse effects:

**Product:**

Results of PBT and vPvB assessment:
This substance is not considered to be persistent, bioaccumulating and toxic (PBT).
This substance is not considered to be very persistent and very bioaccumulating (vPvB).

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods:
Waste from residues:
Dispose of in accordance with local regulations.

Contaminated packaging:
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG
UN number : UN 3161
Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S. (2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : Flammable Gas

IATA-DGR
UN/ID No. : UN 3161
Proper shipping name : Liquefied gas, flammable, n.o.s. (2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : Flammable Gas
Packing instruction (cargo aircraft) : 200
Packing instruction (passenger aircraft) : Not permitted for transport

IMDG-Code
UN number : UN 3161
Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S. (2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : Flammable Gas
EmS Code : F-D, S-U
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

49 CFR
UN/ID/NA number : UN 3161
Proper shipping name : Liquefied gas, flammable, n.o.s. (2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : FLAMMABLE GAS
ERG Code : 115
Marine pollutant : no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.
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SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards:
- Flammable (gases, aerosols, liquids, or solids)
- Gases under pressure
- Simple Asphyxiant

SARA 313:
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know
2,3,3,3-Tetrafluoropropene 754-12-1

California Prop. 65
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Additional regulatory information
The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

Section 16. OTHER INFORMATION
Further information

NFPA:     HMIS® IV:
  HEALTH /  0
  FLAMMABILITY 4
  PHYSICAL HAZARD 3

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/'" represents the absence of a chronic hazard.

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Full text of other abbreviations
US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECS - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative


Revision Date : 01/16/2018

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user’s end product, if applicable.