SECTION 1. IDENTIFICATION

Product name : Freon™ 134a Auto (HFC-134a) Refrigerant
SDS-Identcode : 130000024024

Manufacturer or supplier's details
Company name of supplier : The Chemours Company FC, LLC
Address : 1007 Market Street
          Wilmington, DE 19899 United States of America (USA)
Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Recommended use of the chemical and restrictions on use
Recommended use : Refrigerant
Restrictions on use : For professional and industrial installation and use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200
Gases under pressure : Liquefied gas
Simple Asphyxiant

GHS label elements
Hazard pictograms : 

Signal Word : Warning
Hazard Statements : H280 Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.
Precautionary Statements : Storage: P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Other hazards
Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to
cardiac effects. Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substance / Mixture</th>
<th>Substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Substance name</td>
<td>1,1,1,2-Tetrafluoroethane</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>811-97-2</td>
</tr>
</tbody>
</table>

**Hazardous ingredients**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,2-Tetrafluoroethane*</td>
<td>811-97-2</td>
<td>100</td>
</tr>
</tbody>
</table>

* Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

**General advice**
In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

**If inhaled**
If inhaled, remove to fresh air. Get medical attention if symptoms occur.

**In case of skin contact**
Thaw frosted parts with lukewarm water. Do not rub affected area. Get medical attention immediately.

**In case of eye contact**
Get medical attention immediately.

**If swallowed**
Ingestion is not considered a potential route of exposure.

**Most important symptoms and effects, both acute and delayed**
Contact with liquid or refrigerated gas can cause cold burns and frostbite. May cause cardiac arrhythmia. Other symptoms potentially related to misuse or inhalation abuse are Cardiac sensitization Anaesthetic effects Light-headedness Dizziness confusion Lack of coordination Drowsiness Unconsciousness

**Protection of first-aiders**
No special precautions are necessary for first aid responders.

**Notes to physician**
Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES
SAFETY DATA SHEET

Freon™ 134a Auto (HFC-134a) Refrigerant

Version: 9.0  Revision Date: 02/06/2018  SDS Number: 1329655-00036  Date of last issue: 11/14/2017
Date of first issue: 02/27/2017

Suitable extinguishing media: Not applicable
Will not burn

Unsuitable extinguishing media: Not applicable
Will not burn

Specific hazards during fire fighting: Exposure to combustion products may be a hazard to health.
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products: Hydrogen fluoride
Carbonyl fluoride
Carbon oxides

Specific extinguishing methods: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fight fire remotely due to the risk of explosion.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters: Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Evacuate personnel to safe areas.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Prevent further leakage or spillage if safe to do so.
Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up: Ventilate the area.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures: Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

Local/Total ventilation: Use only with adequate ventilation.
SAFETY DATA SHEET

Freon™ 134a Auto (HFC-134a) Refrigerant

Version 9.0  Revision Date: 02/06/2018  SDS Number: 1329655-00036  Date of last issue: 11/14/2017  Date of first issue: 02/27/2017

Advice on safe handling: Avoid breathing gas. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment. Wear cold insulating gloves/face shield/eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Use a check valve or trap in the discharge line to prevent hazardous backflow into the cylinder. Prevent backflow into the gas tank. Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems. Close valve after each use and when empty. Do NOT change or force fit connections. Prevent the intrusion of water into the gas tank. Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage: Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Separate full containers from empty containers. Do not store near combustible materials. Avoid area where salt or other corrosive materials are present. Keep in properly labeled containers. Keep in a cool, well-ventilated place. Keep away from direct sunlight. Store in accordance with the particular national regulations.


Recommended storage temperature: < 52 °C

Storage period: > 10 y

Further information on storage: The product has an indefinite shelf life when stored properly.
## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,2-Tetrafluoroethane</td>
<td>811-97-2</td>
<td>TWA</td>
<td>1,000 ppm</td>
<td>US WEEL</td>
</tr>
</tbody>
</table>

**Engineering measures**: Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations.

**Personal protective equipment**

- **Respiratory protection**: General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

- **Hand protection**
  - **Material**: Low temperature resistant gloves
  - **Remarks**: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

- **Eye protection**: Wear the following personal protective equipment: Chemical resistant goggles must be worn.
  - Face-shield

- **Skin and body protection**: Skin should be washed after contact.

- **Protective measures**: Wear cold insulating gloves/ face shield/ eye protection.

- **Hygiene measures**: Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.
### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquefied gas</td>
</tr>
<tr>
<td>Color</td>
<td>colorless</td>
</tr>
<tr>
<td>Odor</td>
<td>slight, ether-like</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>-108 °C</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>-26 °C (1,013 hPa)</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>&gt; 1 (CCL4=1.0)</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Will not burn</td>
</tr>
<tr>
<td>Self-ignition</td>
<td>The substance or mixture is not classified as pyrophoric.</td>
</tr>
<tr>
<td>Upper explosion limit / Upper flammability limit</td>
<td>Upper flammability limit</td>
</tr>
<tr>
<td>Method: ASTM E681</td>
<td>Method: ASTM E681</td>
</tr>
<tr>
<td>None.</td>
<td>None.</td>
</tr>
<tr>
<td>Lower explosion limit / Lower flammability limit</td>
<td>Lower flammability limit</td>
</tr>
<tr>
<td>Method: ASTM E681</td>
<td>Method: ASTM E681</td>
</tr>
<tr>
<td>None.</td>
<td>None.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>5,700 hPa (20 °C)</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>3.6</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.208 (25 °C)</td>
</tr>
<tr>
<td>Density</td>
<td>1.21 g/cm³ (25 °C)</td>
</tr>
<tr>
<td>(as liquid)</td>
<td></td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>1.5 g/l (25 °C)</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>log Pow: 0.025 (25 °C)</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>&gt; 743 °C</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
</tbody>
</table>
Viscosity
   Viscosity, kinematic : Not applicable

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.

Possibility of hazardous reactions : Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Eye contact

Acute toxicity
Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:

Acute inhalation toxicity : LC50 (Rat): > 567000 ppm
Exposure time: 4 h
Test atmosphere: gas

No observed adverse effect concentration (Dog): 40000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

Lowest observed adverse effect concentration (Dog): 80000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): 334,000 mg/m³
Test atmosphere: gas
Symptoms: Cardiac sensitization

Skin corrosion/irritation
Not classified based on available information.

**Ingredients:**

1,1,1,2-Tetrafluoroethane:
Species: Rabbit
Result: No skin irritation

Serious eye damage/eye irritation
Not classified based on available information.

**Ingredients:**

1,1,1,2-Tetrafluoroethane:
Species: Rabbit
Result: No eye irritation

Respiratory or skin sensitization
Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

**Ingredients:**

1,1,1,2-Tetrafluoroethane:
Routes of exposure: Skin contact
Species: Guinea pig
Result: negative

Species: Rat
Result: negative

Germ cell mutagenicity
Not classified based on available information.

**Ingredients:**

1,1,1,2-Tetrafluoroethane:
Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity
Not classified based on available information.

**Ingredients:**

1,1,1,2-Tetrafluoroethane:
Carcinogenicity - Assess- : Weight of evidence does not support classification as a car-
SAFETY DATA SHEET

Freon™ 134a Auto (HFC-134a) Refrigerant

IARC
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

NTP
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:
Reproductive toxicity - Assessment: Weight of evidence does not support classification for reproductive toxicity

STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:
Assessment: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Ingredients:

1,1,1,2-Tetrafluoroethane:
Species: Rat
NOAEL: 50000 ppm
LOAEL: > 50000 ppm
Application Route: inhalation (gas)
Exposure time: 90 d
Method: OECD Test Guideline 413
Remarks: No significant adverse effects were reported

Aspiration toxicity
Not classified based on available information.
SECTION 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

**Ingredients:**

1,1,1,2-Tetrafluoroethane:

Toxicity to fish: LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates: EC50 (Daphnia magna (Water flea)): 980 mg/l  
Exposure time: 48 h

Toxicity to algae: ErC50 (algae): 142 mg/l  
Exposure time: 96 h  
Remarks: Based on data from similar materials

NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2 mg/l  
Exposure time: 72 h  
Remarks: Based on data from similar materials

**Persistence and degradability**

**Ingredients:**

1,1,1,2-Tetrafluoroethane:

Biodegradability: Result: Not readily biodegradable.

**Bioaccumulative potential**

**Ingredients:**

1,1,1,2-Tetrafluoroethane:

Partition coefficient: n-octanol/water: log Pow: 1.06

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

Results of PBT and vPvB assessment: This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

SECTION 13. DISPOSAL CONSIDERATIONS

**Disposal methods**

Waste from residues: Dispose of in accordance with local regulations.
Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal. Empty pressure vessels should be returned to the supplier. If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG
UN number: UN 3159
Proper shipping name: 1,1,1,2-TETRAFLUOROETHANE
Class: 2.2
Packing group: Not assigned by regulation
Labels: 2.2

IATA-DGR
UN/ID No.: UN 3159
Proper shipping name: 1,1,1,2-Tetrafluoroethane
Class: 2.2
Packing group: Not assigned by regulation
Labels: Non-flammable, non-toxic Gas
Packing instruction (cargo aircraft): 200
Packing instruction (passenger aircraft): 200

IMDG-Code
UN number: UN 3159
Proper shipping name: 1,1,1,2-TETRAFLUOROETHANE
Class: 2.2
Packing group: Not assigned by regulation
Labels: 2.2
EmS Code: F-C, S-V
Marine pollutant: no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

49 CFR
UN/ID/NA number: UN 3159
Proper shipping name: 1,1,1,2-Tetrafluoroethane
Class: 2.2
Packing group: Not assigned by regulation
Labels: NON-FLAMMABLE GAS
ERG Code: 126
Marine pollutant: no
SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards: Gases under pressure
Simple Asphyxiant

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know
1,1,1,2-Tetrafluoroethane 811-97-2

California Prop. 65
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Further information

NFPA:

HMIS® IV:

<table>
<thead>
<tr>
<th></th>
<th>HEALTH</th>
<th>FLAMMABILITY</th>
<th>PHYSICAL HAZARD</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>/</td>
<td>0</td>
<td>3</td>
</tr>
</tbody>
</table>

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "***" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Freon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC. Chemours™ and the Chemours Logo are trademarks of The Chemours Company.
Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.
All chemical substances in this material are included on or exempted from listing on the TSCA
Inventory of Chemical Substances.

Full text of other abbreviations
US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of
Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation,
and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the
German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Sub-
stances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Haz-
ardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule;
ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with
x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized Sys-
tem; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -
International Agency for Research on Cancer; IATA - International Air Transport Association; IBC
- International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals
in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organiza-
tion; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime
Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health
Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemi-
cals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to
50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Pre-
vention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Oth-
erwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse)
Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable
Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of
Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of
Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic sub-
stance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quanti-
tative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act;
REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concern-
ing the Registration, Evaluation, Authorisation and Restriction of Chemicals; RO - Reportable
Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amend-
ments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance
Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG -
United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent
and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet:
Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agen-

Revision Date: 02/06/2018

Items where changes have been made to the previous version are highlighted in the body of this
document by two vertical lines.
The information provided in this Safety Data Sheet is correct to the best of our knowledge,
information and belief at the date of its publication. The information is designed only as a
guidance for safe handling, use, processing, storage, transportation, disposal and release and
shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user’s end product, if applicable.

US / Z8